

Receiving Report

Date: 14/12/01
 Supplier: Ryerson

Batch No: 9130513
 Dart P/O: 25893

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 New Supplier: Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC18 Inspection ☒ N/A ☒
 Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Line Item Types

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Receiv Date/ Receiv Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Rejected Qty	Book Amt
Vendor ID/ Vendor Name											
PO25893	1		VC-RYS001 M7075T6B7.000X2.0 f 00	Ryerson Canada	9/30/2014	10/1/2014	23.0000	\$61.88	0.0000	0	\$1,423.14
CAD	No		7075-T6 BAR 7.000" f X 2.000" (order in billets)		23.0000	DESJ02		\$1,423.14	0.0000	0	
	2		M130513		9/30/2014	10/1/2014	1.0000	\$0.00	0.0000	0	\$0.00
	No		procurement quality clauses		1.0000	DESJ02		\$0.00	0.0000	0	
			M130513								
Total Received Quantity:											24.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Rejected Quantity:											0.0000
Total Receipt Value:											\$1,423.14
Total Balance Due Quantity:											0.0000

RYERSON

Packing List
Shipping Order

URL for Test Reports: portal.ryerson.com/r
ID: LC9275130

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT

Phone (450) 424-0153

SOLD TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

SHIP TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

Page 1 of 1 09/29/14 10:38 CST
SP AP

Order Number
X6-338904
Purchase Order
PO25893

HAWKESBURY

ON K6A 1K7

Freight

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 1

Ship Via	Customer #	Sales	Tax Status	Certs	Due Date
Ontario	1946	21 PG	Taxable	1	10/01/2014
Bill of Lading:	Ship Approval:	Ship Date:	Order Date:		09/25/2014

Line No.	Item	Description	Qty Shipped	B/O Quantity
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1 5567-5697 PL AL 7075-T7351 AMS-QA250/12 2.000 X 7.00 X 13.375 (GRAIN)
Tariff Code: 7606.12.00.32

Qty Comm: 20
(1 SMSKID 378 24X36)

Order Qty: 20 UEA Pcs: 20
Cntrl: X6FU2403 H: 511941
TOL: +.063/-00 GRAIN DIR. 13.375

*** Filled by Initials: CK

2 7915-9998 CHARGE ENERGETIQUE/ENERGY CHARGE
Tariff Code: 7606.12.00.32
Order Qty: 1.0000 LOT Pcs: 0

20 pcs Loc EXP

Customer/Driver Instructions:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARTOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by:

Packing List

Date:

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com,
or from your sales representative, or by calling (800) 268-2680.

Alloys of Aluminum, Copper, Steel Caution:
Processing of this material may present a physical and or health
hazard. See material safety data sheets for further information.

WT-10-QS 09.12

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0274872 SERIAL-NO.: PAGE: 1 / 4

PURCHASER: RYERSON CANADA, INC.

3399 AV FRANCIS-HUGHES
CDN LAVAL, QC H7L 5A2
RYERSON CANADA INC.

200 RUE DU CHEMINOT
CDN VAUDREUIL-DORION, QC
719647 ITEM 2
5553-2645
PART NO. PURCHASER:
ORDER NO. MANUFACTURER/ITEM: 75784 / 02

PRODUCT: PLATE
SPECIFICATION: AMS-QQ-A-250/12.1997R2007
ALLOY/TEMPER: 7075 T7351
DIMENSION: 50,80 x 1524,00 x 4064,00 mm

PCS. 3
GROSS LBS 6.257
NET LBS 5.899
PACK-NO 798937
LOT-NO 5119413
PACK-DAT. 21.02.13

Conf
14/10/16

Alaris



Alaris Rolled Products Germany GmbH
Carl-Spaeter Str. 10 56070 Koblenz/Deutschland

WT-TC-05 09.12

Koblenz, the 01.03.13 IK

Sylvia Wellen-Böhme
Quality assurance
Aleris Rolled Products
Germany GmbH

S. Wellen-Böhme

Enclosures:

MADE IN THE FEDERAL REPUBLIC OF GERMANY
CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN
MANUFACTURED, INSPECTED, TESTED AND UNLESS OTHERWISE STATED CONFORM IN
ALL RESPECTS TO THE RELEVANT SPECIFICATIONS, DRAWINGS AND CONTRACT/ORDER.
WE CONFIRM THAT QUALITY MANAGEMENT SYSTEM OF ALERIS ROLLED PRODUCTS GERMANY
GMBH IS IN ACCORDANCE WITH DIN EN ISO 9001 AND EN 9100 IN THE RELEVANT VALID
VERSION AND CERTIFIED BY AN ACCREDITED 3RD PARTY.

Remarks:

NO.: 0274872

PAGE: 4 / 1

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

Aleris



Aleris Rolled Products Germany GmbH
Carl-Spaeter Str. 10 56070 Koblenz/Deutschland



Alerts

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0274872 LOT: 511941 PAGE: 2 / 4

RESULTS:

Mechanical properties:

Pl. No. Spec. No. Y.S.		U.T.S.		E1.	
N/mm		N/mm		%	
Min. LT:		476		6,0	
Max. LT:		475			
1 A		508		12,3	
1 B		509		12,5	

Chemical composition: in %, remainder Al
Cast No.: 4-13-5545

Si		Fe		Cu		Mn		Mg		Cr		Zn		Ti		B	
0,046		1,104		1,748		0,005		2,457		0,198		5,730		0,0431		0,0014	
Zr		Pb		Ni		Sn		Bi		Na		Li		V		H2 (*)	
0,0041		0,0023		0,0058		0,0032		0,0006		0,0000		0,0000		0,0102		0,08	
Al		Ti		Ti+Zr		Cu/Mg		Fe/Si									
0,047																	

Other tests:

Dimensional check: OK
Surface control: OK
Ultrasonic test: OK
US-spec.: AMS-STD-2154 TYPE 1 CL.A

Normative references:

LEGIRUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE
AMS-QQ-A-250/12
BESTGEGEBTISNORM/MECH. PROP. STANDARD/CARACTERISTIQUES MECANIQUE
AMS-QQ-A-250/12
BESTELNORM/SPECIFICATION/NORME
AMS-QQ-A-250/12 1997 (R2007)
ULTRASCHALLNORM/ULTRASONIC STANDARD/ULTRASONS - NORME
AMS-STD-2154 TYPE 1 CL.A

WT-QCS 09.12

12/10/16

<p>105 DEGREES C.-7H / 170 DEGREES C.-13H.</p>	
<p>Heat treatment: -----</p>	
<p>-----</p>	
<p>Min.: 40,4</p>	<p>Max.: 41,3</p>
<p>%IACS</p>	
<p>Result: OK</p>	
<p>-----</p>	
<p>Electrical conductivity: -----</p>	
<p>-----</p>	
<p>NO.: 0274872</p>	<p>LOT: 511941</p>
<p>PAGE: 3 / 4</p>	
<p>-----</p>	
<p>INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE</p>	

Conf 14/10/16

Aleris



Aleris Rolled Products Germany GmbH
Carl-Spaeter Str. 10 56070 Koblenz/Deutschland

RYERSON

T E S T C E R T I F I C A T E

P/O No: PO25893
Rel :
S/O No: 338904 1
B/L No:
Inv No:

Sold By:
RYERSON CANADA INC.
200 RUE DU CHEMINOT
VAUDREUIL-DORION
QC J7V 5V5
GST/TPS REG. # 895962561RT0001Y
GST/TVQ REG. # 1019096102 TQ0001
Tel: 450-424-0153 Fax: 450-424-0853

Ship To: (1)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
K6A 1K7

Sold To: (1946)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
Tel: (613) 632-3336
Fax: (613) 632-4443

CERTIFICATE OF COMPLIANCE

Cert. No: 338904

Part No.: 55675697

PL AL 7075-T7351 AMS-QA250/12
2.000 X 7.00 X 13.375 (GRAIN)

Pcs 20

Wgt

ALERIS ALUMINUM

Heat Number

Test ID

Control Number

TOL: +.063/-00 GRAIN DIR. 13.375
511941
798937

14/10/16

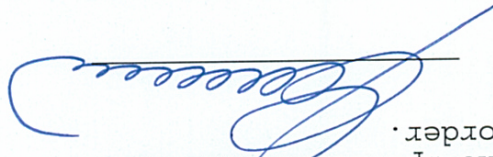
20

To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order.

AUTHORIZED SIGNATURE



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 475716 B7.00X2.00

RECEIVED BY: me

DATE: 14/10/14

P/O# 25893

QUANTITY ORDERED: 26

THICKNESS ORDERED: 7.00X13.375X3.00

SHEET SIZE: 2.00X13.375X2.00

MATERIAL CERT RECEIVED: yes

QUANTITY RECEIVED: 26

THICKNESS RECEIVED: 7.00X13.375X2.00

SHEET SIZE RECEIVED: 2.00X13.375X2.00

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
INCORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
INCORRECT MATERIAL	<input checked="" type="checkbox"/>	
INCORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

Testers located in the Quality Office

QC 18 INSPECTION
 INSPECTED BY: me
 DATE: 14/10/14
 BY: me
 DATE: 14/10/14
 ENGINEERING SIGNOFF (if required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO25893
Purchase Order Date 9/24/2014
PO Print Date 9/24/2014

Page Number 1 of 2

Order From :

VC-RYS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

FAXED

Contact Name	Vendor Phone	Ship To Contact	Ship Via:	Ship Acct:
Chantal Lavoie	450-424-0153	Yours ppd		
Buyer	Customer POID	Customer Tax #	Terms	Net 10
	10127-2607		CAD	Destination-Collect
		FOB		

Line Nbr	Reference	Vendor Part Number	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	9/30/2014	Yes		23.00	\$67.28	\$1,547.40
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE								
NOTE: PLEASE CUT TO SIZE: 20 PCS CUT 13.375" GRAIN DIRECTION ALONG LENGTH								

2	71401-45	procurement quality clauses	9/30/2014	No		1.00	\$0.00	\$0.00
Procurement Quality Clauses								
A005 right of entry								
A012 chemical and physical test report								
A016 personnel qualification								
A017 raw material identification (as applicable)								
A026 certification of material conformance								
A041 quality management system								
A042 dart notification by supplier								
A043 retention of quality documents								

Note:

9/24/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO25893

Purchase Order Date 9/24/2014
PO Print Date 9/24/2014

Page Number 2 of 2

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name	Vendor Phone	450-424-0153	Buyer	Chantal Laviole
Ship To Contact	Customer POID	10127-2607	Customer Tax #	
Ship To Phone	Terms	Net 10	Currency	CAD
Ship Via:	FOB			Destination-Collect
Ship Acct:	Yours ppd			

Line Total: \$0.00
PO Total: \$1,547.40

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1 Change Date: 9/24/2014